This paper describes the in-situ observation of the growth, coalescence, and sublimation processes of ice single crystals and ice polycrystalline films by Environmental Scanning Electron Microscopy (ESEM). The authors found the roughening of ridges of isolated ice crystals, the formation of corrugations on surfaces of ice crystals after the contact with a neighboring crystal, the formation of small pores (1-3 µm in diameter) inside grain boundaries, and so on.

This study includes the authors’ new findings that would be interesting from the viewpoint of atmospheric sciences, but also includes many issues that the authors need to revise appropriately. I suppose that the authors’ main research field is atmospheric science. However, the topics presented in this paper are mainly in crystal growth physics. Therefore, I needed to point out (too) many issues that were very poorly written from the crystal-growth-physics viewpoint. After the authors will revise their manuscript properly according to the following review comments, I hope this paper will become publishable in Atmospheric Chemistry and Physics.

1) Throughout the manuscript: Description of temperatures

In this manuscript, just beside abstract, all values of temperatures are written "without minus signs": e.g. -10 °C --> 10 °C. I (a crystal growth physicist) am not familiar with manners in the field of atmospheric science. However, for me, such description of temperatures looks very strange. If this is not a manner in atmospheric science, the authors need to describe in a correct way.

2) Lines 33-39 and throughout the manuscript: Droxtals

As the authors explained, “droxtals” are formed by transformation of “supercooled water” into spherical ice crystals (i.e., by melt growth). The rounded morphology of the droxtals is determined mainly by a rounded outer shape of a liquid water droplet. In contrast, all ice crystals in this paper were formed by transformation of “supersaturated water vapor”
(i.e., by vapor growth). For the details of mechanisms that may determine the outer shape of ice crystals formed by vapor growth, see comment 10). The formation mechanisms of rounded ice crystals by vapor growth and those by melt growth are fully different. Therefore, although the ice crystals with rounded corners and rounded ridges show the shape similar to that of droxtals, the authors should not call them “droxtals” (they are not analogous to droxtals), in order not to give misunderstanding to readers.

3) Lines 59-65: Heteroepitaxial substrates

I believe this paragraph is not necessary, because the authors only used substrates whose outer surfaces were amorphous SiO2, and also because this manuscript is not a review paper.

4) Lines 67-86: Changes in morphologies with temperature

These paragraphs look very redundant. If the authors show a wide variety of morphologies of ice crystals in this study, such detailed explanations of habit changes are necessary. Instead of such redundant explanations of the habit changes, I believe that the authors need to prepare introduction that are closely related to the authors’ new findings in this study: e.g. the growth of rounded ice crystals in vapor, the formation of pores in grain boundaries, and so on.

5) Lines 97-102: Objectives and what’s new

In somewhere (probably at the end) of the introduction section, the authors need to clearly explain what is new in this study, otherwise the present introduction is too general and vague. In addition, in the present introduction (or in somewhere of this study), there is no explanation how the authors’ ESEM studies are different from those performed by other researchers (in particular, from the technical viewpoint). Please include them.

6) Lines 115-122: The control of water vapor pressure in ESEM

The authors should explain “the control and measurement” of water vapor pressure more in detail. Here, the authors also need to explain “experimental errors” in determining water vapor pressure $P$ and supersaturation $h$. In results and discussion section, the authors showed precise values of water vapor pressure: e.g. $P=130.6$ Pa. But for me it looks difficult to determine.

7) Lines 169-180: The bright contrast

The authors should explain the effects of negative charges on the growth of ice crystals. If such effects are unclear at present, the authors need to clearly explain so.

8) Lines 182-189: Nucleation of ice crystals on substrates
I do not believe this paragraph provides useful information. The authors should delete this paragraph.

9) Lines 191-198:

(1) The authors wrote “When the growth is monitored over time a growth rate of ~100 nm/s is observed”. I suppose this is the “normal growth rate” of prism faces. Please explain properly.

(2) The authors also wrote “Our conditions are best”. I cannot understand that the authors’ conditions are best from what kind of viewpoint.

(3) The authors need to explain why the growth rate vary substantially over time. Why did the growth rate increase with time?

10) Lines 213-221: Roughening

Here, the authors are fully misunderstanding the roughening mechanisms of faceted ice crystals in vapor. There are three different mechanisms that were revealed so far.

(1) Roughening during sublimation: Nelson (1998) reported that faceted ice crystals are rounded “during sublimation”. During growth, crystal faces with slower growth rates are developed with time. Whereas, during sublimation, crystal faces with faster sublimation rates are developed with time: in other words, crystal faces with slower sublimation rates disappears. Therefore, Nelson said that sublimation rates of basal and prism faces are slower than high-index (rough) faces. The authors’ study is on ice crystals “only during growth”. Therefore, this is not the case.

(2) Thermal roughening at a temperature very close to the melting temperature: Elbaum (1991) revealed that prism faces of ice crystals in air are rounded (disappeared) by “thermal roughening” at temperatures higher than -2 °C. In this case, temperature is extremely high. Therefore, the increase in entropy (roughness) decreases the Gibbs free energy of the system, according to the famous relation \( \Delta G = \Delta H - T \Delta S \). Thermal roughening proceeds under supersaturated, equilibrium, and also undersaturated conditions (irrespective of water vapor pressure). As a precursor phenomenon, the roughening of ridges can occur at temperature slightly lower than -2 °C. However, the authors’ study is at -20~10 °C. Therefore, it is difficult for me to imagine that this is the case. If the authors’ low vacuum condition effectively decreases the thermal-roughening temperature from -2 to -10 °C, this paper will become a great job (but the authors need to prove it)!

(3) Kinetic roughening under highly supersaturated conditions: The last case proceeds when supersaturation is extremely high. With increasing supersaturation, the size of a critical two-dimensional (2D) nucleus decreases significantly. When the size of a critical 2D nucleus becomes equal to or smaller than a size of a water molecule, kinetic roughening occurs. In other words, even one water molecule can become a 2D nucleus. Therefore, crystal surfaces become very rough. However, the authors’ growth experiments were performed under relatively small supersaturation. Therefore, probably this is not the case. If the authors’ low vacuum condition significantly decreases the critical supersaturation necessary for kinetic roughening, this paper will become a great job (but the authors need to prove it)!
In conclusion, at present, I cannot identify the reason why ice crystals growing under low supersaturation become rounded. The elucidation of this mechanism will become an important separate study. In addition, as explained in the comment 2), droxtals are formed during “melt growth” (not during vapor growth). Therefore, the droxtals cannot be analogous. The authors need to fully rewrite the relevant discussion.

11) Lines 222-229: Changes in shapes with time

The authors wrote that crystals 1 and 2 have changed their shape significantly during growth. If this is true, I strongly recommend that the authors should show the time-course of ESEM pictures which demonstrate how the shape of the crystals was changed as time elapsed, because such time-course will give a strong clue for elucidating the mechanism of the roughening, as explained in the comment 10).

Here also, “droxals” formed by melt growth cannot be analogous to the authors’ crystals formed by vapor growth.

12) Lines 238-245: Growth rates of crystal faces

In this paragraph, I could not understand what the authors wanted to explain. Did the authors mean that different crystal faces (even with the same crystallographic indices) exhibited significantly different growth rates depending on spatial configurations? If yes, the authors should concretely show the relation between the growth rates and their spatial configurations by adding the values of the growth rates in the ESEM picture. Otherwise, this paragraph does not give any meaningful information. In addition, the droxtal cannot be analogous.

The authors wrote “some faces (…..) expand only very slowly at their edges, and practically not in their normal. Here also, I could not catch the meanings. What does “not in their normal” means?

13) Lines 246-257: The formation of grain boundaries during the merging of neighboring crystals

(1) The authors wrote that these grain boundaries are formed very fast and appear even hundreds of μm away from the area of contact between two crystals. The speed of the formation of grain boundaries are just determined by the growth rates of mother crystals during their merging, and the length of grain boundaries shows the distance of the overlap of mother crystals. Therefore, I believe that the speed and distance of the grain-boundary formation have no meaningful information.

(2) I could not understand the contents written on the lines 250-253. What does the sentence “The interface between planes with different orientations then becomes the nucleation site for additional molecular layers that are not matching with the structure found initially” mean? Although I am an expert of crystal growth physics and ice crystals, I have never known such phenomenon. On an interface (grain boundary) between adjacent crystals with different orientations, large amount of strain energy is formed, and then many dislocations (avalanche of dislocations) are formed to decrease the strain energy. In an extreme case, many dislocations thus formed might be able to promote the formation of molecular layers whose orientations are different from that of a mother crystal. But as
far as I know, no study has so far yet proved the presence of such phenomenon experimentally. If the authors further want to claim the presence of “the molecular layers with a different structure”, the authors need to cite other studies and also need to show experimental evidence, such as ESEM pictures, diffraction patterns, etc. I recommend that the authors should remove this claim.

With respect to the corrugations shown on the face A2 in Figures 3B-3D, the authors can write something as follows: “After the contact of adjacent crystals, molecular layers that were newly formed on a crystal surface may contain many dislocations. The corrugations shown on the face A2 in Figs. 3B-3D may show the effects of such dislocations included in the newly-grown molecular layers.”

14) Lines 259-265: A process analogous to the onset of spiral growth

I cannot accept this paragraph. If the authors claim that it was possible to record a process analogous to the onset of spiral growth, first the authors need to show ESEM pictures of “a much clear spiral pattern” and “its time course”, from which readers can understand how the spiral pattern was developed as time elapsed. Otherwise, I recommend that the authors should fully delete this paragraph because of the following reasons.

The authors cited the studies reported by Thürmer’s group (2013) and Sazaki’s group (2010, 2014, 2014). These studies observed the spiral growth of “elementary steps” of 0.37 nm in thickness (corresponding to the size of one water molecule) by SPM and advanced optical microscopy. A Burgers’ vector of a screw dislocation on a basal face shows a size of integral multiple of 0.74 nm (a unit-cell size in the crystallographic c-direction). Strain energy formed by a screw dislocation is proportional to the square of the size of the Burgers’ vector. Therefore, with increasing size of the Burgers’ vector, the strain energy formed by the screw dislocation increases drastically, and hence such giant Burgers’ vector becomes implausible. This is the reason why the presence of spiral steps that are visible by ESEM is implausible.

There can exist another case in which original spiral steps were of elementary height, but they were bunched during the growth. Then bunched spiral steps could be observed by ESEM. In this case, the authors need to show the time course of much clearer ESEM pictures, as explained above.

The conclusion that I wanted to tell the authors here is the absence of a process analogous to spiral growth.

15) Line 284: The width of a grain boundary

The width of a grain boundary is at the molecular scale (smaller than nm). The width that was 2 µm on average is the “apparent width” of a “groove (opening)” of a grain boundary. In the case of the merging of the corrugated face (the face A2 in Figures 3B-3D) and a flat face, the width of a grain boundary is the distance between the flat face and the top of the convex curved-surface of the corrugation. The distance between the flat face and the bottom of the concave curved-surface of the corrugation is just a diameter of a pore that was not closed during the growth process.
16) Lines 285-287: Relative angles of grain boundaries and veins

The differences between the veins and the grain boundaries that the authors observed are not only the presence/absence of brine but also the presence/absence of the “grain growth” driven by grain boundary energies. The authors observed the grain boundaries just after the formation of the grain boundaries by merging adjacent crystals. In contrast, ice grains that include the veins experienced a certain amount of time period, during which the grain growth proceeded. This is the reason why the veins show more-stable relative angles of 120°.

17) Lines 293-294: The width of grain boundaries

See the comment 15).

18) Lines 310-314: Temperature

The authors wrote “given the low temperature we applied during growth, coarsening towards a smooth shape should not readily occur”. This is fully wrong: the coarsening should occur, and the circular shape of the pores is common. High/low temperature is determined by the difference between the experimental temperature and the melting temperature (0 °C). The authors’ experimental temperature -20~10 °C reaches 93~96% of the melting temperature. Therefore, they are very high temperature close to 0 °C. Under such high temperature, water molecules in an ice crystal can be relatively-freely moved and rearranged.

19) Figure caption of Fig. 5 and relevant main text

In the caption, supersaturations in the panels A-D are h=1.11, 1.13, 1.09, and 0.95, respectively. According to this caption, the ice crystals in A-C were in supersaturated water vapor (growth occurred), and only the ice crystal in D was in undersaturated water vapor (sublimation occurred). According to the main text, I suppose that the crystals shown in A-C were also in undersaturated water vapor, and they were sublimated, because the values of t in the ESEM picture show the elapsed time after the sublimation started. The authors need to revise appropriately.

20) Lines 329-330:

The authors wrote “An unusual observation is reported in Figure 5B, where the edges of the basal plane develop into ridges during sublimation”. I cannot understand this description at all. The authors need to revise appropriately.

21) Lines 348-352: The intrinsic non-equilibrium scenario during sublimation

Readers (including me) cannot understand the intrinsic non-equilibrium scenario without reading several references cited by the authors. Therefore, the authors need to briefly explain the scenario in the main text.
22) Lines 353-356: High density of grain boundaries

Here, the authors are discussing the origin of the strings of bright dots that appeared during the sublimation of isolated ice crystals. However, the authors explain that these facets had grown very fast and displayed a high density of grain boundaries. The term “grain boundary” means a boundary between adjacent crystalline grains with different crystallographic orientations. In other words, there is no grain boundary inside a single crystal. Therefore, the authors’ description is wrong. The authors should replace “grain boundary” with other terms, such as aggregates of dislocations (or subboundary), that can be included in a single crystal.

23) Line 379: Ice grain density during the film formation

Here, I suppose that at the very beginning of the growth of the polycrystalline ice thin film, the number density of ice grains (crystals) was high. However, as the thin film grew, the number density of ice grains became smaller because of the grain growth. Then, the number density of ice grains in the vicinity of the substrate is higher than that on the surface of the polycrystalline thin film. If my supposition is correct, the authors should replace “an increase in ice grain density during the film formation” with “a decrease in ice grain density during the film formation” or “an increase in ice grain density during the film sublimation”.

24) Line 420: Truncated multiple grain boundaries

I cannot understand what “truncated multiple grain boundaries” means. The authors need to revice properly.